Work Orde											Page 1
Item ID: Revision ID:	D206-642-51	2		Accept					Setup Star		
Item Name:	Float Skidtube	RH							Sto	р	
Start Date: Required Date:	7/15/2010 7/22/2010	Start Qty: 1.0 Req'd Qty: 1.0			Cust Item II Customer:	D:					
Reference:							_		- C1		#### (## 19#1 1##)
Approvals:	Process Plan	n:	Date:/0-7/	5 Tooling:	Da	ite:		J	Run Stai		
	QC:		Date:	SPC (Y/N):	Da	ıte:			Sto	P	
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr									
INN-D206-642	2 Rev	M									
100 		DOCUMENT CON		0.00				_\	for	CL 1	0/08/1
Document Control		Memo Photoc	copy bluefile and create labels a		HG004 (0/05/10	ĵ					
		Pick Kit		0.00				10	1/19	c l	
Packaging Packaging		Memo	•	0.00					<u> </u>	-	
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120		QC4- 100% Inspec	t kits for completeness	0.00	1.1.						
QC		Memo)	0.00	0/08/19			10	· · · · · · · · · · · · · · · · · · ·		

Quality Control

Dart Aerospace L	.ta
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W/O:			W	ORK ORDER CH	ANGES						
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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		PAR #:	Fault Category: No.								
		esolution:	Dispositi	QA	: N/C CI	osed:		Date: _			
NCR:			WORK ORI	DER NON-CONFO	RMANCE	E (NCF	R)				
DATE	STEP	Description of NC		Corrective Action	Section B	0:	Verific	ation	Approval	Approval	
	OIL!	Section A	Initial Chief Eng	Action Descrip Chief Eng	ition	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector	
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				,							

NOTE: Date & initial all entries

Work Order ID 60603

Thursday, July 15, 2010 10:23:08 AM



Page 2

Item ID:

D206-642-512

Accept

Setup Start



Revision ID:

Required Date: 7/22/2010

Float Skidtube RH

Start Date:

7/15/2010

Start Qty: 1.00

Req'd Qty: 1.00

Cust Item ID: Customer:

Tool ID

Reference:

Approvals:

Process Plan:

QC:

Date: Date:_____

Tooling:

0.00

0.00

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Tool # Plan

Code

Run

Stop

Sequence ID/ Work Center ID

130

Packaging Packaging

Packaging

Operation

Description

Identify and pack for shipping as per PPP D206-642-512

Location:

140

QC21- Final Inspection - Work Order Release

0.00



Quality Control

Memo

0.00

Start

Accept Reject Reject Qty Qty

Insp. Number Stamp

10/08/19 X

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAP	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
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Part No	:	PAR #:	Fault Categ	gory:	NCR: Yes	No DQ	A:	_ Date: _					
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NCR:			WORK ORDE	R NON-CONFORMA	NCE (NC	R)							
		Description of NC		Corrective Action Section		Verific	cation	Approval	Approval				
DATE STE		Section A	Initial Chief Eng	Action Description Chief Eng			ion C	Chief Eng	QC Inspector				
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		3											

NOTE: Date & initial all entries

Picklist Print

Thursday, July 15, 2010 10:23:12 AM

Work Order ID: 60603

Parent Item: D206-642-512

Parent Item Name: Float Skidtube RH



Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B□05.09.23□Revised per D206-642 Rev. J□KJ/JLM□

Manufactured

IPP Rev:C 07-02-23

As per IIN D206-642 Rev K

No

JLM EC

IPP rev D 07.06.06 IPP Rev:E 07-12-05

added K642-512 ECN 1080p Rev L DD verified by:

omponent Item ID/ Replacement tem Name Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Statu Issued	S
206-642-541	Manufactured	No		120	Each	1.0000	1 	1	/ h	10/6/198	0

Replacement Skidtube

Location Loc Qty Loc Code FG073 34772 1 120 Each 0.0000

saddle kit 642-512

160902 18/8.

Dart Aerospace Ltd	rt Ae	rospa	ace Ltd
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W/O:	•		WO	RK ORDER CHANG	256	,				
DATE	STEP	PRO	Ву	Date	te Qty	Approval Chief Eng /	Approval QC Inspector			
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Part No: PAR #:		Fault Categ	ory:	NC	R: Yes I	No DQ	A :	Date:		
Resolution:		Disposition	QA	QA: N/C Closed: Date:						
NCR:			WORK ORDE	R NON-CONFORM	IANCE	(NCR)			
5 4 - -		Description of NC			ction B		Verification		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		on C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries